

ABSTRACT

An optical recording medium including a light transmitting layer having a uniform thickness formed on a substrate, in which a burr or stripping hardly occurs at the inner periphery of the light transmitting layer, and a manufacturing method and a manufacturing device of the optical recording medium are provided.

An optical recording medium 10 is manufactured by a manufacturing method including: molding a disc-like shaped substrate 12 including an information recording face 12A on one side; forming a light transmitting layer 14 thinner than the substrate 12 on the information recording face 12A; forming a circular cut 16 in the light transmitting layer 14; and punching out an area inside the cut 16 by a punching tool 18 to form a center hole 14A in the light transmitting layer 14 and a center hole 20 in the substrate 12.